

3.1.3.4. Production

The screenshot shows the 'Item Master Data' window with the 'Production Data' tab selected. The 'Production' sub-tab is active, showing the following fields:

- Default Quality Status for Production: [Dropdown]
- Default Log. Car. Production: [Dropdown]
- Expiry Def. for Production: [Dropdown]
- Auto Line Up Selection: ☐
- Additional Pick for Production (%): 0
- Allowed Production Deviation (%): 0
- Default Production Quantity: 0.000
- Use for Time Registration: ☐
- Weigh Strategy: By order
- Production Remarks: [Text Area]

Other visible fields include Item No., Description, Foreign Name, Item Type, Item Group, UoM Group, Price List (Price List 01), Bar Code, Unit Price (Primary Current), and GTIN-14 (GTIN-14). The window also has tabs for General, Purchasing Data, Sales Data, Inventory Data, Planning Data, Production Data, Properties, Remarks, Produmex, and Attachments.

Default quality status for production

This is the quality status the stock will get when producing new stock. This overrules the general setting.

Default log. car. Production

This is the default logistic carrier for production. If this is set, the system will automatically use that logistic carrier to put the stock on.

Expiry def for production

Allows to specify the expiry definition for production as defined in the UDT "PMX_EXDE" - Expiry Definitions

Auto line up selection

Does this item need to be automatically lined up? If set to true, the system will automatically line up the location, instead of letting the user select it. This option is used in combination with the production manager.

Lined up locations are sorted by location name.

Additional pick for production (%)

When picking for production without a pick list, the system will propose to pick more than theoretically needed for the production order.

Allowed production deviation (%)

The allowed deviation of the produced quantity. This is used in combination with the setting 'Confirm produced quantity after production' on the [production controller](#). It will check if the deviation is allowed, based on the default quantity to produce. If it is not allowed, a warning is shown on the flow.

Default production quantity

This is the default quantity on a produced logistic unit. This setting is used in combination with the 'Split produced quantity into logistic units of default size' setting on the ProductionController.

Use for time registration

Indicates if the item is used as a time registration type that can be added to a Bill of Material and a production order. The quantity is in hours.

Production remarks

Here production remarks for the item. This is for information only.

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